











## SAMPLE COOLERS SC32P and SC32PP

## **DESCRIPTION**

The ADCAPure SC32P sample cooler consists in a helical-coil heat exchanger used to take samples quickly and safely from steam generators, clean or pure steam systems, WFI and other high purity mediums. Its spiral design saves significant space without compromise and a counter current flow path maximizes heat transfer and consequently cooling efficiency. The vertical sampling side ensures self drainability, as medium flows naturally by gravity to the sample outlet with no chance to remain inside.

The device is available with integrated mounting brackets for fixed installation at the point of use or alternatively in a portable version (suffix PP) to carry along to any sampling point within the system.

## MAIN FEATURES

Fully manufactured from corrosion-resistant 316L stainless steel. Compact and efficient.

Self-drainable design eliminates possibility of sample retention. Integrated mounting bracket and alternative portable version.

## STANDARD SURFACE FINISH

Internal wetted parts: ≤ 0.51 µm Ra – SF1.

External :  $\leq 0.76 \, \mu m \, \text{Ra} - \text{SF3}$ .

Other surface conditions see TIS.GIA – General information

ADCAPure.

Ultrasonic cleaning.

USE: Steam, WFI and other liquids and condensable

gases compatible with the construction.

**AVAILABLE** 

MODELS: SC32P - fixed installation version.

SC32PP – portable version.

SIZES AND

Cooling water inlet/outlet: 1/2" on body (ISO 228 CONNECTIONS:

> or NPT) or 3/4" ASME BPE clamp ferrules. Sample tube inlet/outlet: 8 mm O/D or 1/2" ASME

BPE clamp ferrules.

PACKAGING: Assembling and packaging in a clean room

certified according to ISO 14644-1.

The product is end capped and sealed with recyclable thermo-shrinkable plastic film, to

avoid contamination.

INSTALLATION: Vertical installation. See IMI - Installation and

maintenance instructions.

Cooling water must be at its maximum flow **OPERATION:** 

before opening or closing the sample inlet valve,

in order to avoid scalding.

Sample valve must also be closed before

opening the cooling water valve.

Sample coil should always be completely

immersed in water.

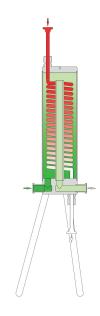
30 to 60 kg/h of sample water at ≈ 30 °C with 1 PERFORMANCE:

m<sup>3</sup>/h – 15 °C inlet cooling water (boilers up to 20 bar – 220 °C). For other pressures, temperatures and/or certified values, consult manufacturer.









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03 85 44 32 89 • cirem@cirem.fr • www.cirem.fr



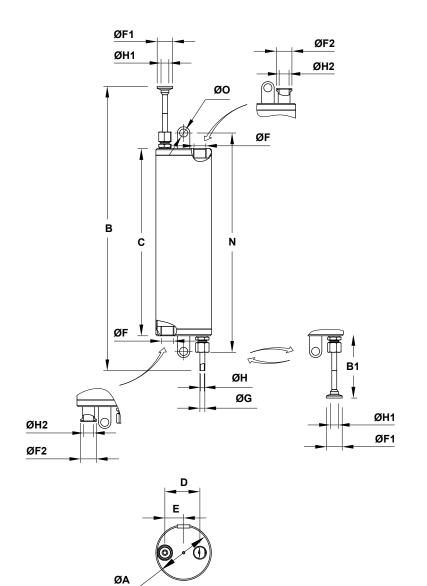
| MATERIALS            |  |  |  |  |  |  |  |  |  |  |
|----------------------|--|--|--|--|--|--|--|--|--|--|
| DESIGNATION          | MATERIAL                                 |  |  |  |  |  |  |  |  |  |
| Body                 | AISI 316L / 1.4404                       |  |  |  |  |  |  |  |  |  |
| Covers               | AISI 316L / 1.4404                       |  |  |  |  |  |  |  |  |  |
| Coil *               | AISI 316L / 1.4404<br>AISI 316L / 1.4435 |  |  |  |  |  |  |  |  |  |
| Compression fittings | AISI 316Ti / 1.4571                      |  |  |  |  |  |  |  |  |  |
| Discharge tube       | AISI 316L / 1.4404                       |  |  |  |  |  |  |  |  |  |

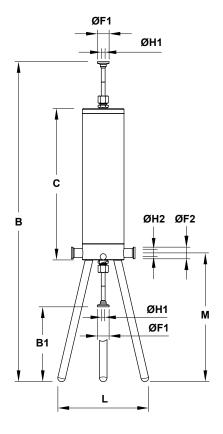
| * EN 10204 3.1 certificate and internal surface finish certification |
|--|
| available if requested with the order.                               |

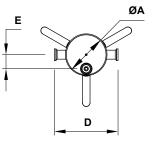
| LIMITING CONDITIONS * |                  |                  |                                 |        |  |  |  |  |  |  |
|-----------------------|------------------|------------------|---------------------------------|--------|--|--|--|--|--|--|
|                       | во               | DY               | COIL                            |        |  |  |  |  |  |  |
| MODEL                 | ALLOW.<br>PRESS. | RELATED<br>TEMP. | ALLOW. RELATED PRESS. * TEMP. * |        |  |  |  |  |  |  |
| SC32P                 | 20 bar           | 120 °C           | 110 bar                         | 400 °C |  |  |  |  |  |  |
| SC32PP                | 20 bai           | 120 %            | 90 bar                          | 450 °C |  |  |  |  |  |  |

Minimum operating temperature: -10 °C.

\* Other limits on request. Maximum operating conditions may be limited by the equipment end connections due to normative restrictions.







| SC32P | SC32PP |
|-------|--------|

|   | DIMENSIONS (mm) |    |     |     |     |     |    |       |     |     |   |   |     |       |     |       |     |    |              |
|---|-----------------|----|-----|-----|-----|-----|----|-------|-----|-----|---|---|-----|-------|-----|-------|-----|----|--------------|
|   | MODEL           | ØA | В   | B1  | С   | D   | E  | ØF ** | ØF1 | ØF2 | G | Н | ØH1 | ØH2   | L   | М     | N   | ØO | WGT.<br>(kg) |
| Г | SC32P           | 90 | 456 | 500 | 300 | 26  | 30 | 1/2"  | 25  | 25  | 8 | 6 | 6   | 15,75 | _   | _     | 350 | 13 | 3,3          |
|   | SC32PP          | 90 | 684 | 160 | 324 | 136 | 30 | 1/2"  | 25  | 25  | _ | _ | 6   | 15,75 | 194 | 275 * | _   | _  | 5,9          |

<sup>\*</sup> Extended legs on request. \*\* Valid for units with threaded cooling water connections. Can be threaded ISO 228 or NPT.